IRON DUKE

from our
FIBRE BONDED RANGE

IRON DUKE

MADE IN THE UK. MADE TO LAST.

Specification

PRODUCT	Iron Duke Heavy Contract Carpet and Planks
FIBRE CONSTRUCTION	80% Polypropylene, 10% Polyamide, 10% Recycled Polyester
WEIGHT	750gm metre² (Sheet), 3750gm metre² (Plank)
THICKNESS	4.75mm (Sheet), 6.0mm (Plank)
ROLL WIDTH	2 metre and 4 metre
PLANK SIZE	25cm x 100cm (Tiles are Bitumen backed) Plank orders are subject to a minimum order quantity of 500m² due to manufacturing complexities. The minimum order quantity can be any combination of product and colour.
COLOUR FASTNESS	Light (BS EN ISO 105:802) >6 Wet Rubbing (BS EN ISO 105:B01) 4-5 Dry Rubbing (BS EN ISO 105:X12) 4-5
FLAMMABILITY	(BS5287) Assessment and labelling of Textile Floorcoverings tested to BS4790 (Hot Metal Nut Test) - Low Radius of Char
BS EN 13501	Euroclass D_{fl}-s1 (Sheet) Euroclass B_{fl}-s1 (Plank)
REDUCTION IN IMPACT NOISE	BS EN ISO 140-8:18dB
ANTISTATIC	Suitable for use in computer rooms
INSTALLATION	The method of installation should conform to BS5325. For details of subfloor preparation and a full guide to installation visit: www.heckmondwike-fb.co.uk. Before laying Iron Duke, planks should be allowed to condition for 24 hours at the expected temperature and humidity levels. For Iron Duke plank installation guidance, please visit www.heckmondwike-fb.co.uk
ADHESIVE GUIDE	Sheet carpet should be fully adhered with F Ball's F3 or Bostik Laybond Carpet Adhesive. For planks, use F Ball's F41 or Bostik Laybond Carpet Tile Tackifier.
MAINTENANCE	To achieve maximum life expectancy, it is essential to initiate a maintenance schedule from the date of installation. A full guide to cleaning & maintenance is available at: www.heckmondwike-fb.co.uk

CE
EN 14041
Heckmondwike FB
Liversedge
WF15 7FH
14
Iron Duke Sheet Fibre Bonded Sheet Floorcovering intended for internal use
D_{fl}-s1
NPD

CE
EN 14041
Heckmondwike FB
Liversedge
WF15 7FH
15
Iron Duke Plank Fibre Bonded Tile Floorcovering intended for internal use
B_{fl}-s1
NPD

bsi. ISO 14001 Environmental Management

bsi. ISO 9001 Quality Management

CONTRACT FLOORING ASSOCIATION cfa

BCFA member

PLEASE NOTE: For technical reasons, as with all textile materials, it is not possible to colour match from different batches. Orders that need to colour match should be placed at the same time. Production may, therefore, show variations to the sample card. Heckmondwike reserves the right to change or modify product specifications without giving prior notice.

HECKMONDWIKE
MAKERS OF FIBRE BONDED CARPETS

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